

Work Order ID 115526

115526

RUSH

Page 1

Wednesday, April 02, 2014 3:33:14 PM

Item ID: D5080-3
Revision ID: PRELIM
Item Name: Striker Plate

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 4/2/2014 Start Qty: 10.00 *10*
Required Date: 4/4/2014 Req'd Qty: 10.00 *10*

Cust Item ID:
Customer:

PRELIMINARY ISSUE

Rev A

Reference:

Run Start *NR1*

Stop *NR2*

Approvals: Process Plan: MF Date: 14-4-2 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr	DPS
D5080	<u>PAZ</u> A	9 9.89

100 0.00

100

Waterjet
FLOW CNC Waterjet

FLOW WATER JET

Memo

1-Cut as per Dwg
Dwg Rev: D5080
Prog Rev: PAZ
2-Deburr if necessary

DO NOT OPEN HOLES, IT WILL BE DONE ON ASSEMBLY D5080-041

110 0.00

110

QC
Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

10 mm/2 14/04/03

10 mm/2 14/04/03

Work Order ID 115526***115526***

Page 2

Wednesday, April 02, 2014 3:33:14 PM

Item ID: D5080-3
Revision ID: PRELIM
Item Name: Striker Plate

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Start Date: 4/2/2014 Start Qty: 10.00 ***10***
Required Date: 4/4/2014 Req'd Qty: 10.00 ***10***

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 DAS 27 9:59 14/4/13				10			
		0.00							
130 *130* Brake NC Brake NC	Form as per dwg NC BRAKE Memo	0.00 0.00				10			14/04/13
140 *140* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 DAS 27 9:59 14/4/13				10			
		0.00							

Inspect as per
DWG PA2

Work Order ID 115526

115526

Page 3

Wednesday, April 02, 2014 3:33:14 PM

Item ID: D5080-3 Accept *N900040100* Setup Start *NS1*
 Revision ID: PRELIM Stop *NS2*
 Item Name: Striker Plate
 Start Date: 4/2/2014 Start Qty: 10.00 *10* Cust Item ID:
 Required Date: 4/4/2014 Req'd Qty: 10.00 *10* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Identify as per dwg & Stock Location: <u>St 146</u>	0.00							DAS 9 9-89
150									
Packaging	Memo	0.00							
Packaging									
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

(10) 1502.24

MCS JUL 13 2015

POSITIVE RECALL

EFFECTIVE _____ AUTH _____

RELEASED 1507.09 DATE _____ DAS
9-89

please release of
part

MF 14-4-3

Picklist Print

Page 1

Wednesday, April 02, 2014 3:33:14 PM

Work Order ID: 115526

115526

Parent Item: D5080-3

D5080-3

Parent Item Name: Striker Plate

Start Date: 4/2/2014

Required Date: 4/4/2014

Start Qty: 10.00

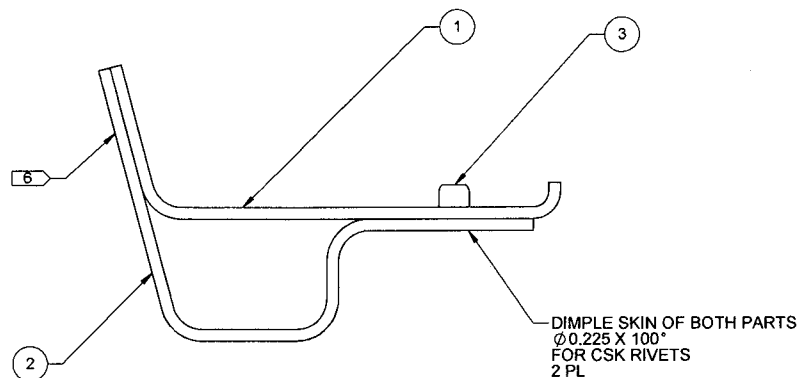
Required Qty: 10.00

Comments: IPP REV:A 14.03.19 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S18GA		Purchased	No				sf	420.3600		1			
M304S18GA									**	0.5		mm 14/04/03	
304/316 .050 Sheet													

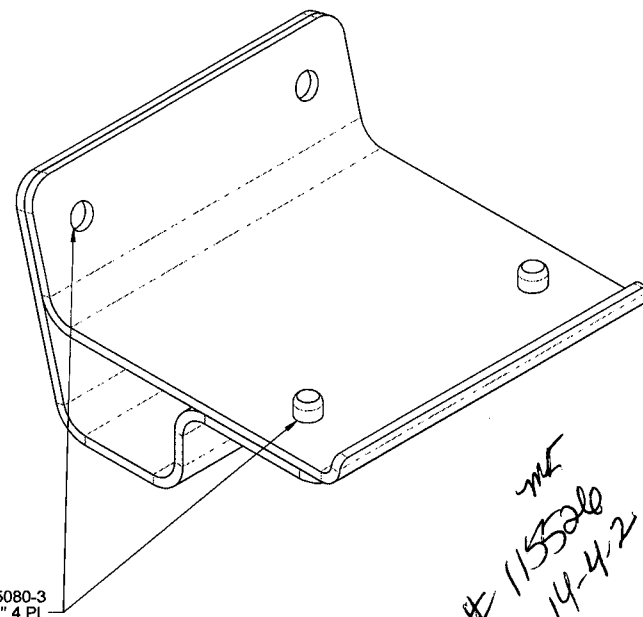
Location	Loc Qty	Loc Code
MAT019	408.36	
117188	3	
117766	5	
120604	5	
122325	3	
123155	3	
124572	38	
M126647	39.75	
M128254	124.36	0.5
M128435	187.25	
MAT020	12	
124029	2	
M126098	10	

ITEM	QTY -041	P/N	DESCRIPTION
	X	D5080-041	STRIKER PLATE ASSY
1	1	D5080-3	STRIKER PLATE
2	1	D5080-1	ANGLE BRACKET
3	2	NASM20426AD4-4	RIVET, SOLID, CSK



D5080-041 STRIKER PLATE ASSY

TRANSFER MARK HOLES FROM D5080-3
TO D5080-1 AND DRILL Ø0.128" 4 PL



- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 METHOD 6.1
 - 7) WEIGHT: 0.13 lbs

PA1	NEW ISSUE	ML	14.03.18
REV.	DESCRIPTION	BY	DATE
DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED		DRAWING NO.	REV. PA2
MFG. APPR.		D5080	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		STRIKER PLATE ASSY	NTS
DATE	14.03.18	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

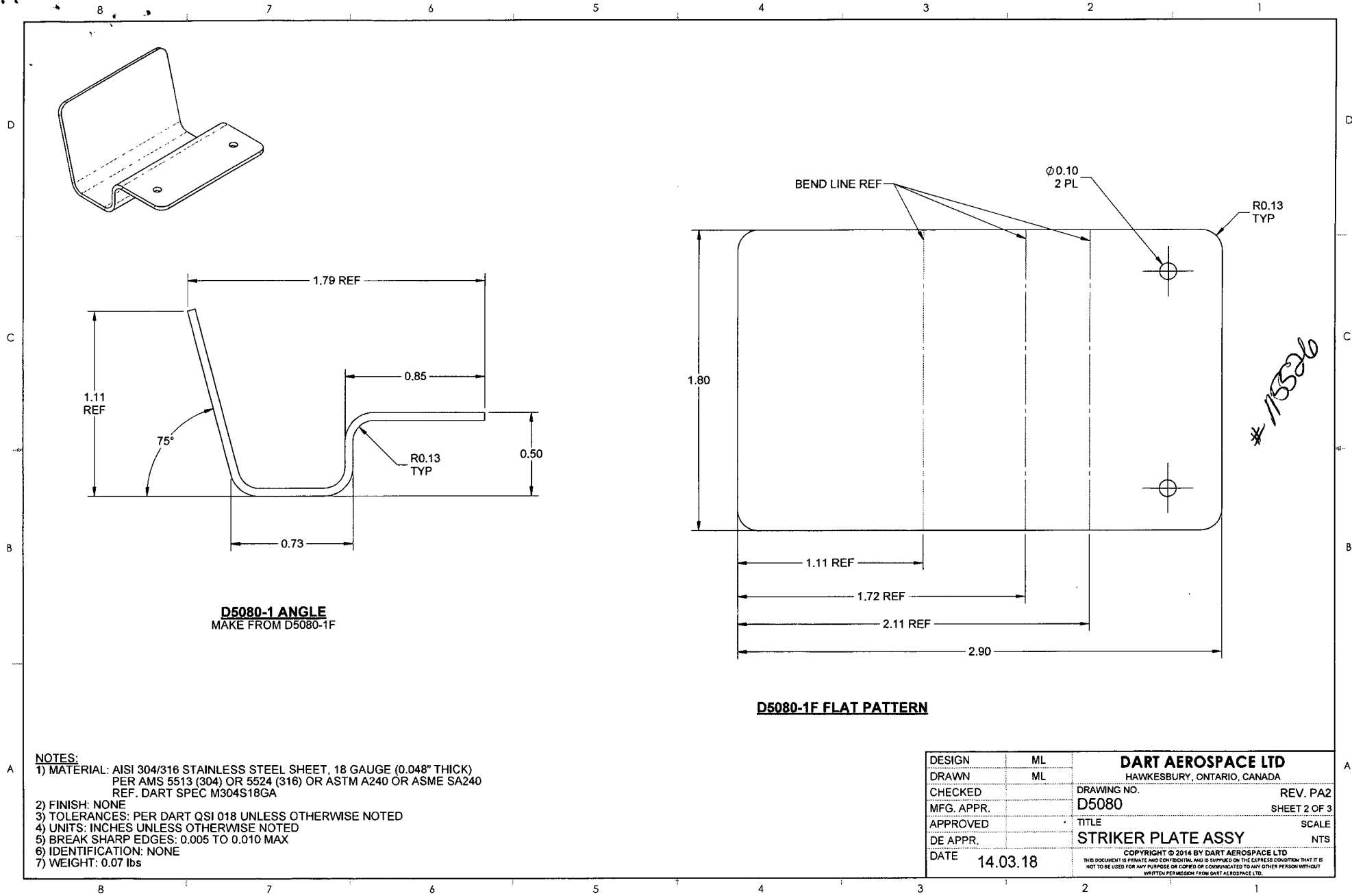
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐															
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐															
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐															
Large Fab ☐	Composite ☐	Supplier ☐																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

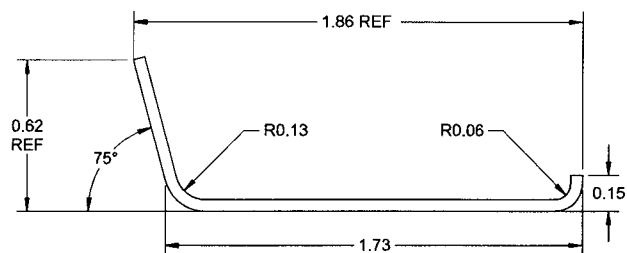
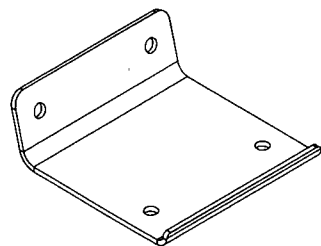
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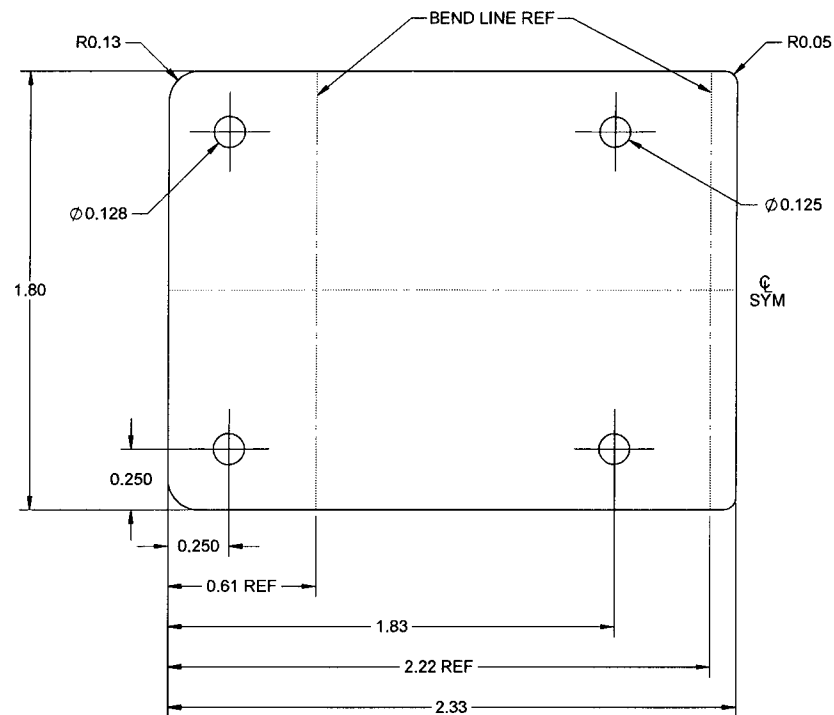
Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design ☐									
Doc/Data ☐									
Equip/Tooling ☐									
Handling/Pre ☐									
Material ☐									
Operator ☐									
Offset/Setup ☐									
Process ☐									
Supplier ☐									
Training ☐									
Transport ☐									
Unapproved ☐									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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D5080-3 STRIKER PLATE
MAKE FROM D5080-3F



D5080-3F FLAT PATTERN

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 18 GAUGE (0.048" THICK)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC M304S18GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.06 lbs

DESIGN	ML	DART AEROSPACE LTD	
DRAWN	ML	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PA2
MFG. APPR.		D5080	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		STRIKER PLATE ASSY	NTS
DATE	14.03.18	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Receiving Report

Date: 14/2/28
 Supplier: COMI

Batch No: M/28254
 Dart P/O: 122968

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒
 New Supplier Yes ☐ No ☒

Release Note Attached: Yes ☐ No ☒ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC18 Inspection 9 140220 N/A ☒
 Work Order 9.25 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number
	<u>U/R PO - ROR</u>		<u>30</u>				

Initials of Receiver

QC12

Production/Admin:

Date

Received/Costing

Initial

Location

Purchase Order Receipt Listing

Page 1 of 1

Tuesday, February 18, 2014 11:18:42 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO22968 Receipt Dates from 2/18/2014 to 2/18/2014 All Line Item Types

All Item ID:GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID	Vendor Name	VC	CAM002	Campi Steel							
PO22968	6		M6063T5C.75X.75W f .125		2/24/2014	2/18/2014	21.0000	\$0.49	0.0000	0	\$10.37
CAD	No		6063 CHANNEL.750 X.750 X.125w m128254	f	20.0000	DESJ02		\$10.37	0.0000	0	
	7		M304S11GA	sf	2/19/2014	2/18/2014	192.0000	\$11.40	0.0000	0	\$2,189.20
	No		304/316 0.125 Sheet m128254	sf	192.0000	DESJ02		\$2,189.20	0.0000	0	
	8		M304S18GA	sf	2/19/2014	2/18/2014	352.0000	\$4.62	0.0000	0	\$1,624.83
	No		304/316 .050 Sheet m128254	sf	352.0000	DESJ02		\$1,624.83	0.0000	0	
Total Received Quantity:											565.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$3,824.41
Total Balance Due Quantity:											0.0000

METALLURGICAL TEST REPORT

Certificate: 910378 1

Customer: 007035 510

Date: 1/20/2014 Page: 1

Steel: 304

Finish: 2B

Your Order: 744781

NAS Order: PN 0034356 11

Corrosion: ASTM A262/10 A;180Send-OK

PRODUCT DESCRIPTION:

STAINLESS STEEL COIL, C.R. ANNEALED & PICKLED, UNS 30400
ASTM A240/13a, A480/13, A666/10, ASME SA240/13, SA480/11a, SA666/13
CHEM ONLY ON FOLLOWING ASTM: A276/13, A479/13a, A484/13a, A312/13
CHEM ONLY ON FOLLOWING ASME: SA312/11, SA479/11
AMS 5513J XMRK: MIL-S-5059D AMEND3 (X CROWN MEAS)
NACE MR0175/ISO 15156-3:2003 A, MR0103/07:Q08766D-A X MAG PERM
MIN. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED

REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.
EN 10204:2004 3.1; RoHS 1 & 2 Compliant
Material is Free of Radioactive Contamination
NAS Steel Making Process: EAF, AOD, & Cont. Casting
Product Mfg. by a Quality Mgt. Sys. in Conf. w/ISO 9001
*Melted & Manufactured in the USA; Mat'l is DFARS Compliant
*Melted & Manufactured in the USA; Mat'l is DFARS Compliant

Product Id	Coil #	Skid #	Thickness	Width	Weight	Length	Mark	Places	Commodity Code
01K9D9 B	01K9D9 B		.0460	48.0000	21,200	COIL	9	1	74261496

CHEMICAL ANALYSIS CM(Country of Mkt) ES(Spain) US(United States) ZA(South Africa) JP(Japan) Chemical Analysis per ASTM A751/08

HEAT	CM	C %	CR %	CU %	NI %	NO %	N %	NI %	P %	S %
K9D9	US	.0559	18.1875	.4025	1.7780	.2865	.0743	8.0535	.0300	.0076
SI %										
.1915										

MECHANICAL PROPERTIES

Product Id#	Coil #	1 d o i c x	UTS KSI	.2% YS KSI	ELONG %-2"	Hard RB	Tail Hard
01K9D9 B	01K9D9 B	F T	101.78	53.45	48.49	88.00	88.00

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

ERIC HESS

1/20/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO22968

Purchase Order Date 2/11/2014

PO Print Date 2/12/2014

Page Number 3 of 8

Order From : VC-CAM002

CAMPI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 800 667 4248

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

6	M6063T5C.75X.75W.125	6063 CHANNEL.750 X.750 X.125w	3/21/2014	20.00	\$0.55	\$11.00
			Yes 3/21/2014			
AS PER QUOTE 337114						

Line Total: \$11.00

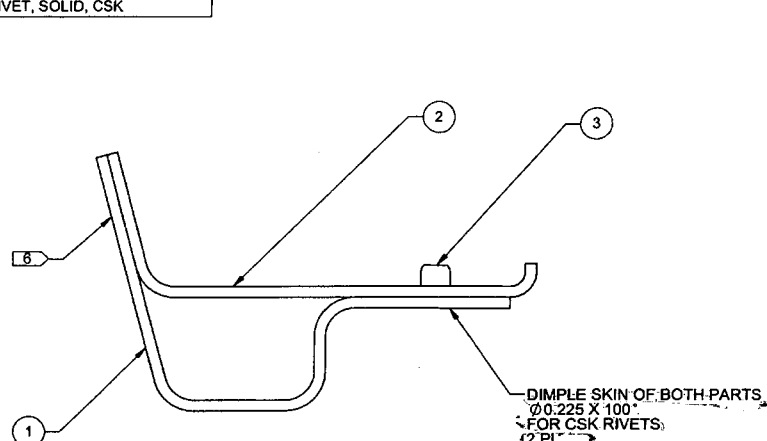
7	M304S11GA	304/316 0.125 Sheet	3/18/2014	192.00	\$12.70	\$2,438.40
			Yes 3/18/2014			
MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240						

Line Total: \$2,438.40

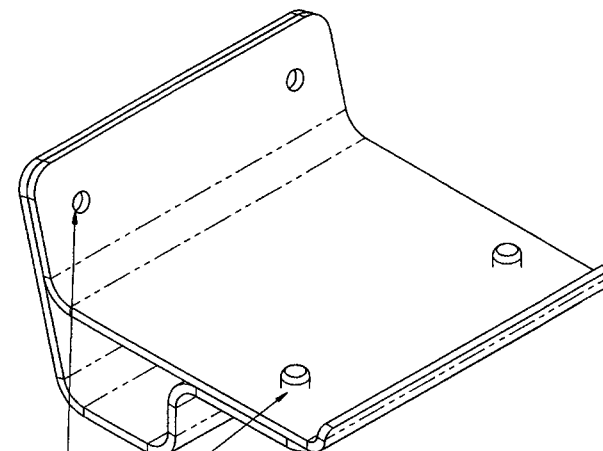
8	M304S18GA	304/316 .050 Sheet	3/18/2014	352.00	\$5.14	\$1,809.79
			Yes 3/18/2014			
MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240						

PO Instructions: Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart

ITEM	QTY -041	P/N	DESCRIPTION
	X	D5080-041	STRIKER PLATE ASSY
1	1	D5080-1	ANGLE BRACKET
2	1	D5080-3	STRIKER PLATE
3	2	MS20426AD4-4	RIVET, SOLID, CSK



D5080-041 STRIKER PLATE ASSY

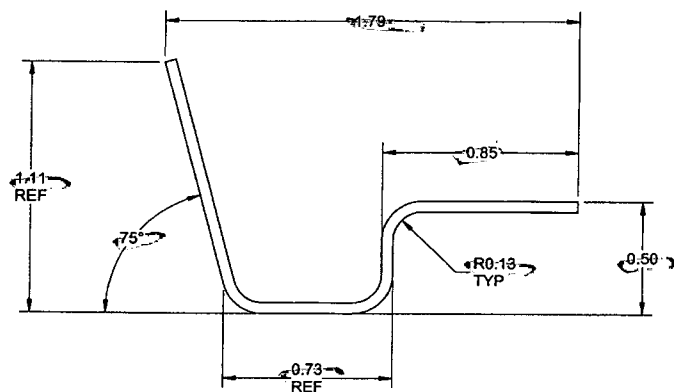
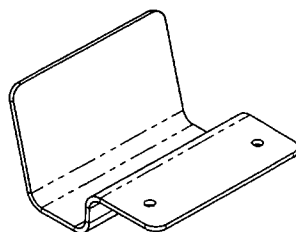


RELEASED
2014-04-23

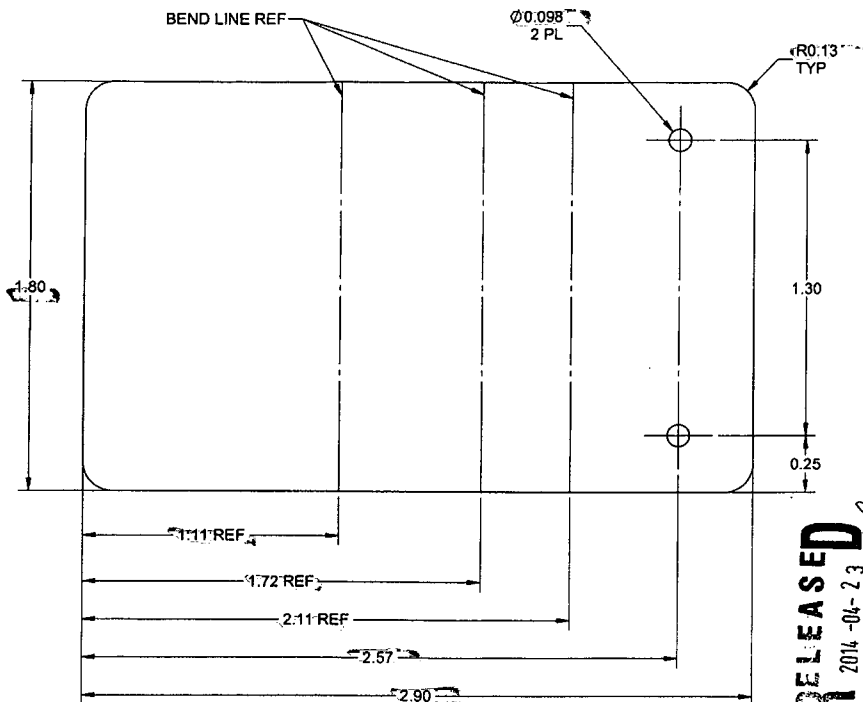
NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER DART QSI 044 METHOD 6.1
7) WEIGHT: 0.13 lbs

A		NEW ISSUE		ML	14.03.24
REV.	DESCRIPTION			BY	DATE
DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A	
DRAWN	ML			SHEET 1 OF 3	
CHECKED	AJS	DRAWING NO. D5080		SCALE	
MFG. APPR.	DD	TITLE		NTS	
APPROVED	MP	STRIKER PLATE ASSY			
DE APPR.	DS	DATE 14.03.24			

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D5080-1 ANGLE BRACKET
MAKE FROM D5080-1F



D5080-1F FLAT PATTERN

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET; 18 GAUGE (0.048" THICK)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.07 lbs

APPROVED

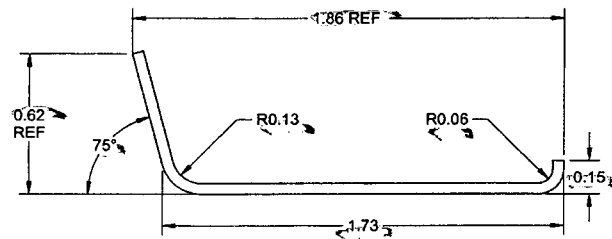
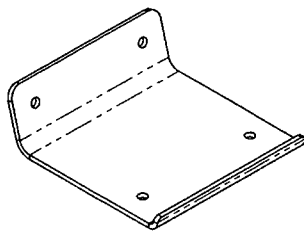
DESIGN	ML
DRAWN	ML
CHECKED	AJS
MFG. APPR.	DD
APPROVED	MP
DE APPR.	DS
DATE	14.03.24

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

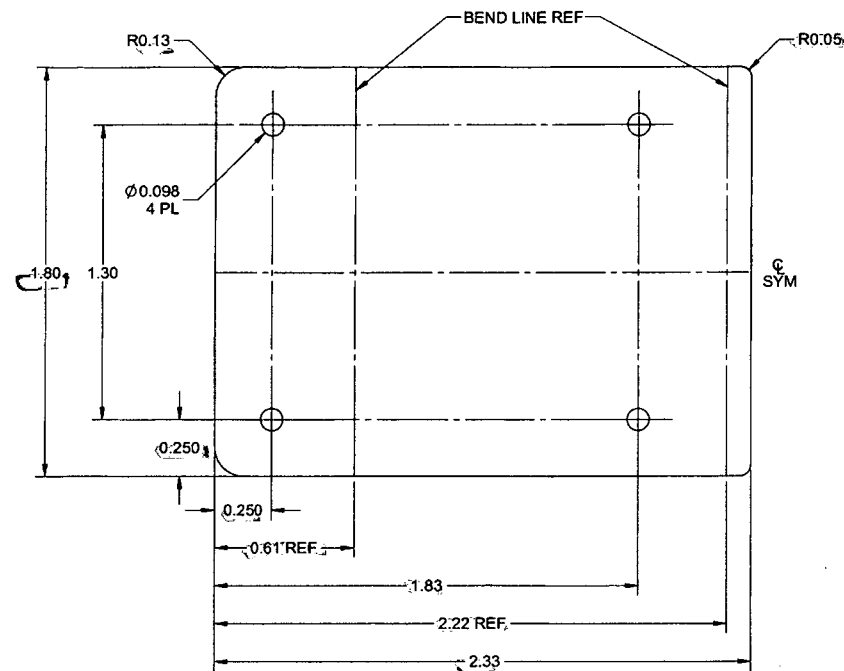
DRAWING NO. **D5080** REV. A
SHEET 2 OF 3
TITLE **STRIKER PLATE ASSY** SCALE NTS

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2014-04-23



D5080-3 STRIKER PLATE
MAKE FROM D5080-3F



D5080-3F FLAT PATTERN

RELEASED
2014-04-23

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 18 GAUGE (0.048" THICK)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC M304S18GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.06 lbs

APPROVED

DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	DD	D5080	SHEET 3 OF 3
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	STRIKER PLATE ASSY	NTS
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